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PARAMETERIZATION OF DIFFUSION CHARACTERISTICS OF ATOMIC-ORDER RELAXATION KINETICS IN Ni-AI ALLOYS

To study diffusion characteristics in substitutional f.c.c.-Ni–Al alloys, we review, analyse, and use the kinetic models, in which the relaxation of correlation parameters for the atomic distribution causes the time dependence of both the diffuse-scattering intensity I and the residual electrical resistivity ρ . Using the parameterization of the available literature data about the measurement of the residual electrical resistivity during the isothermal annealing of alloys, the most characteristic relaxation times of ρ after quenching of the alloys and its equilibrium value ρ_{∞} are estimated. The maximum characteristic relaxation time of the normalized change in intensity ΔI are predicted based on the hypothesis of the coincidence of the largest characteristic relaxation times for I and ρ . The relaxation process is accompanied by both the increase in the number of clusters with the presence of short-range order in their structure and the degree of their order that is consistent with both the results of computer modelling of local atomic ordering using the Monte Carlo method and the model of inhomogeneous short-range order.

Keywords: Ni-Al solid solution, atomic jumps, diffusion, short-range order, relaxation, diffuse scattering, residual resistivity.

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1. Introduction

Short-range order (SRO) in a single-phase solid solution represents concentration inhomogeneities, the linear scales of which are comparable to the average interatomic distances. Since each temperature corresponds to its equilibrium SRO, a rapid hardening from one (disordered) state to another should lead to the relaxation of the initial degree of SRO to its new (equilibrium) value. This relaxation kinetic process is carried out due to the diffusion of atoms at a distance of the order of average interatomic magnitude, since the SRO for distant co-ordination spheres is, as a rule, almost zero.

A.G. Khachaturyan [1, 2] proposed a theory for diffusional relaxation of SRO in a multicomponent substitutional solid solution. As shown, the time dependences of SRO parameters and the intensity of diffuse scattering (of x-rays or thermal neutrons) associated (caused) with (by) SRO can be used to study elementary acts of diffusion, *i.e.*, to determine the probabilities of atomic jumps per unit of time to different lattice sites and to obtain 'macroscopic' diffusion characteristics, namely, activation energies and (self)diffusion coefficients for atoms. The method proposed in Refs. [1, 2] is currently the only one possible for studying (using diffraction experimental data) the elementary diffusion acts in the case of 'slow' diffusion. (Elementary acts in the case of 'fast' diffusion, when the duration of the settled life of the atom of the diffusing component is less than the lifetime of the excited state of the nucleus of this component, can be studied according to the broadening of Mößbauer lines of resonant absorption of γ -ray quanta [3].) Note that, in all traditional methods for studying the diffusion, the linear dimensions of concentration inhomogeneities far exceed the crystal-lattice parameters; the diffusion parameters obtained with the application of these methods are, actually, the coefficients of the continuum equations of macroscopic diffusion and do not contain direct information about the elementary acts and mechanisms of atomic diffusion.

For a binary alloy with small deviations of non-equilibrium structural characteristics from their equilibrium values, the time dependence of the intensity of elastic diffuse scattering of rays for the point \mathbf{k} of the reciprocal space, which is caused by the diffusional relaxation of SRO and, first of all, the migration of atoms of the slowest component (*e.g.*, the first one), is evaluated as [1, 2]

$$\Delta I(\mathbf{k},t) \equiv I(\mathbf{k},t) - I(\mathbf{k},\infty) \cong \left[I(\mathbf{k},0) - I(\mathbf{k},\infty)\right] e^{-2\lambda_1(\mathbf{k})t};$$

here, $I(\mathbf{k},\infty)$ is a diffuse scattering intensity of the 'equilibrium' solid solution, which corresponds to the annealing time $t \to \infty$; $I(\mathbf{k},0)$ is the intensity that corresponds to the initial instant of annealing time t = 0 (the state of only just hardened alloy); $2\lambda_1(\mathbf{k})$ is the reciprocal value of relaxation time of the intensity corresponding to the given wave vector \mathbf{k} . The latter equation is valid [4, 5] only when

$$rac{\lambda_1(\mathbf{k})}{\lambda_2(\mathbf{k})} \cong rac{e^{-Q_1/(k_BT)}}{e^{-Q_2/(k_BT)}} \ll 1 \ \ ext{and} \ \ \lambda_1(\mathbf{k})t_0 \cong 1 \ ,$$

where $2\lambda_2(\mathbf{k})$ is the reciprocal relaxation time of intensity attributed to the diffusion of atoms of a faster component (*e.g.*, the second one), Q_1 and Q_2 are the activation energies of atomic diffusion of the first and second components, respectively, and t_0 is a characteristic time of the observed intensity change. According to the kinetic formula for $\Delta I(\mathbf{k},t)$, the time evolution of the diffuse-scattering intensity $I(\mathbf{k},t)$ is described by one relaxation time and is carried out due to the diffusion of atoms of the 'slow' component (atoms of the 'faster' component adiabatically adjust to the movement of the slow component). In addition, we assume that the relaxation of the intensity $I(\mathbf{k},t)$ for each point of the reciprocal space occurs independently of the others with its own relaxation time.

The $\lambda_1(\mathbf{k})$ and $\lambda_2(\mathbf{k})$ values can be written [4, 5] as

$$\lambda_1(\mathbf{k}) = \lambda_1^0(\mathbf{k}) \big[\mathbf{1} + \varphi_1(\mathbf{k}) \big] \text{ and } \lambda_2(\mathbf{k}) = \lambda_2^0(\mathbf{k}) \big[\mathbf{1} + \varphi_2(\mathbf{k}) \big],$$

where $\lambda_1^0(\mathbf{k})$ and $\lambda_2^0(\mathbf{k})$ relate to the reciprocal times of the diffusion relaxation of atoms of the first and second components in the perfect solid solution. The $\varphi_1(\mathbf{k})$ and $\varphi_2(\mathbf{k})$ functions describe the influence of the imperfection of solid solution on the atomic diffusion (in the perfect solution, $\varphi_1(\mathbf{k}) = \varphi_2(\mathbf{k}) \equiv 0$). The $-\lambda_{\alpha}^0(\mathbf{k})$ value is defined by the Fourier transform of the probabilities of elementary jumps of α -type atoms from all ('zero') sites of the surroundings into the certain \mathbf{r} site per unit of time in the perfect solution, $-\lambda_{\alpha}(\mathbf{k})$ is an analogous value for the imperfect solution, and the Fourier original $-\Lambda_{\alpha}(\mathbf{r})$ is the probability of an elementary jump of α -atom per unit of time to the \mathbf{r} site from any neighbouring 'zero' site, which occurs in the 'potential' field generated by the concentration inhomogeneity of α -type atoms in the 'zero' site ($\alpha = 1, 2$). According to Ref. [2], the continuous analogue of the above expressions for $\lambda_{\alpha}(\mathbf{k})$ ($\lambda_1(\mathbf{k})$ and $\lambda_2(\mathbf{k})$) is the Darken equation [6]:

$$D_{\alpha} \approx D_{\alpha}^{0} \left(1 + \frac{d \ln \gamma_{\alpha}}{d \ln c_{\alpha}}\right),$$

with D_{α} , D_{α}^{0} , and γ_{α} being the coefficients of diffusion, self-diffusion, and the activity coefficient of the α -component, respectively. At a continuum approximation of small $|\mathbf{k}| = k \ll 2\pi/a$ [4, 5],

$$\lambda_{\alpha}(\mathbf{k}) \cong D_{\alpha}k^2, \ \lambda_{\alpha}^0(\mathbf{k}) \cong D_{\alpha}^0k^2, \ \varphi_{\alpha}(\mathbf{k}) \cong rac{d\ln\gamma_{\alpha}}{d\ln c_{\alpha}},$$

at least, for a cubic solution.

Thus, the main relations of Khachaturian's theory [1, 2] make it possible to use the data of the method of diffuse scattering of x-rays by single

crystals of disordered solutions for the direct determination of the characteristics of the elementary diffusion acts: the Fourier components of the probabilities of atomic jumps, $-\lambda_{\alpha}(\mathbf{k})$, and the values of the probabilities in the real space, $-\Lambda_{\alpha}(\mathbf{r})$. Using equations of the latter type, it is possible to determine the coefficients and activation energies of (self)diffusion. Knowing the $-\Lambda_{\alpha}(\mathbf{r})$, we can establish the diffusion mechanism of the elementary acts of diffusion: ring, vacancy, or interstitial.

Within the framework of such an approach, the structure formation of the Ni-based alloys (e.g., Ni-Mo, Ni-Fe, etc.) was studied in the series of works (see, e.g., Refs. [7–50]). In this work, we initially review and analyse the literature data on such diffusion processes in f.c.c.-Ni-Al alloy, and then, parameterise its diffusion characteristics during the atomic-order relaxation taking into account its specific features.

2. Scheme to Estimate the Probabilities of Atomic Jumps

As mentioned in the Introduction, data on the kinetics of diffuse scattering associated with the SRO make it possible to determine the characteristics of elementary acts of diffusion, namely, the probabilities of jumps of atoms of different types to different lattice sites. Each temperature and concentration of the alloy correspond to its equilibrium degree (parameter) of SRO. A rapid quenching from a high-temperature disordered state to another, low-temperature state should lead to relaxation of the initial degree of SRO to its new equilibrium value. Since this relaxation is realised due to the (interstitial) migration of atoms at the intersite distances, studying this process opens up possibilities for examining the elementary acts of diffusion.

As mentioned above, from the values of $\lambda_{\alpha}(\mathbf{k})$, we can calculate the Fourier originals $\{-\Lambda_{\alpha}(\mathbf{R})\}$, which have a sense of the probabilities of α atoms' jumps per unit of time on the site **R** from all surrounding sites $\{\mathbf{R}'\}$ in the field of 'interaction potential' $\psi_{\alpha}(\mathbf{R}')$. Assume that 'potential' $\psi_{\alpha}(\mathbf{R}')$ is generated, if the microscopic concentration inhomogeneity occurs, *e.g.*, through the localization of α -atom at the 'zero' ('central') site. So, $\psi_{\alpha}(\mathbf{R}')$ represents the effect of the 'potential' field due to concentration inhomogeneities (of the SRO-type) in an imperfect alloy. The alloy is perfect, if there is no such effect. $\Lambda_{\alpha}(\mathbf{R})$ for each **R** (including a 'zero' site) in the crystal lattice is proportional to all $\{\psi_{\alpha}(\mathbf{R}')\}$ values. Using the inverse Fourier transform in the **R**-space, we can express $\Lambda_{\alpha}(\mathbf{R})$ as [4, 5]

$$\Lambda_{\alpha}(\mathbf{R}) \cong \frac{c(1-c)}{k_{B}T} \sum_{\mathbf{R}'} \Lambda_{\alpha}^{0}(\mathbf{R}-\mathbf{R}') \psi_{\alpha}(\mathbf{R}'),$$

where $-\Lambda_{\alpha}^{0}(\mathbf{R} - \mathbf{R}')$ represents a probability of a jump of α -type atom (per unit of time) from any \mathbf{R}' site into the \mathbf{R} site in a perfect solid solution,

Fig. 1. Atomic jumps into the given site (striped circle) from the nearest sites (grey circles) in f.c.c. lattice [51]

for which $\{\psi_{\alpha}(\mathbf{R}')\}$ 'potentials' are equal to ψ_0 , c is a relative atomic fraction of α -atoms. The values of $\Lambda_{\alpha}(\mathbf{R})$ depend on the mutual location



of the lattice sites for this syngony, that is, on the set of possible differences $\{\mathbf{R} - \mathbf{R}'\}$ for each **R**. In the case of the classical vacancy mechanism of diffusion, commonly, the atomic jumps only at the distance between the nearest sites are taken into account (Fig. 1) [51]. When it is necessary to check the possibility of another diffusion mechanism, we should consider several sets of values: $\{\Lambda^{0}_{\alpha}(\mathbf{R} - \mathbf{R}'_{\mathrm{I}})\}$, $\{\Lambda^{0}_{\alpha}(\mathbf{R} - \mathbf{R}'_{\mathrm{II}})\}$, etc. Indices I, II, etc. refer to jumps to the **R** site from the nearest neighbouring sites $\{\mathbf{R}'_{\mathrm{I}}\}$, next neighbouring sites $\{\mathbf{R}'_{\mathrm{II}}\}$, etc.

Let us assume that $\psi_{\alpha}(\mathbf{R}')$ is a non-zero function within the first six co-ordination shells around the 'zero' site only, while the atomic-jump probability has non-zero values for two co-ordination shells only [52],

$$\Lambda^{0}_{\alpha}(\mathbf{0}) = \Lambda^{0}_{\alpha 0} \neq \mathbf{0}, \quad \Lambda^{0}_{\alpha}(R_{\mathrm{I}}) = \Lambda^{0}_{\alpha \mathrm{I}} \neq \mathbf{0}, \quad \Lambda_{\alpha}(R_{\mathrm{II}}) = \Lambda^{0}_{\alpha \mathrm{II}} \neq \mathbf{0},$$

 $\psi_{\alpha}(\mathbf{0}) = \psi_{\alpha 0} \neq \mathbf{0}, \ \psi_{\alpha}(R_{\mathrm{I}}) = \psi_{\alpha \mathrm{I}} \neq \mathbf{0}, \ \psi_{\alpha}(R_{\mathrm{II}}) = \psi_{\alpha \mathrm{II}} \neq \mathbf{0}, \ \psi_{\alpha}(R_{\mathrm{III}}) = \psi_{\alpha \mathrm{III}} \neq \mathbf{0}$

$$\psi_{\alpha}(R_{\rm IV}) = \psi_{\alpha \rm IV} \neq 0, \quad \psi_{\alpha}(R_{\rm V}) = \psi_{\alpha \rm V} \neq 0, \quad \psi_{\alpha}(R_{\rm VI}) = \psi_{\alpha \rm VI} \neq 0,$$

where $R_{\rm I}$, $R_{\rm II}$, ... are the radii of the first, second, ... co-ordination shells, whereas other probabilities $\Lambda^0_{\alpha III}$, $\Lambda^0_{\alpha IV}$, ... and values of $\psi_{\alpha VII}$, $\psi_{\alpha VIII}$, ... are equal to zero. For certainty, let us assume that α -atom is localized at the '0'-site (with $\mathbf{R} = \mathbf{0}$). Then, we have [52]:

$$\begin{split} \Lambda_{\alpha}\left(\mathbf{R}_{0}(\mathbf{000})\right) &\cong \mathbf{12}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha I}}{\psi_{0}}\right) + \mathbf{6}\Lambda_{\alpha II}^{0}\left(\frac{\psi_{\alpha II}}{\psi_{0}}\right) + \Lambda_{\alpha 0}^{0}\left(\frac{\psi_{\alpha 0}}{\psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{I}(\mathbf{110})\right) &\cong \mathbf{4}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha I}}{\psi_{0}}\right) + \mathbf{2}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha II}}{\psi_{0}}\right) + \Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha III}}{\psi_{0}}\right) + \\ + \mathbf{4}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha IV}}{\psi_{0}}\right) + \mathbf{2}\Lambda_{\alpha II}^{0}\left(\frac{\psi_{\alpha I}}{\psi_{0}}\right) + \Lambda_{\alpha 0}^{0}\left(\frac{\psi_{\alpha I}}{\psi_{0}}\right) + \Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha 0}}{\psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{II}(\mathbf{200})\right) &\cong \mathbf{4}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha I}}{\psi_{0}}\right) + \mathbf{4}\Lambda_{\alpha I}^{0}\left(\frac{\psi_{\alpha IV}}{\psi_{0}}\right) + \Lambda_{\alpha II}^{0}\left(\frac{\psi_{\alpha VI}}{\psi_{0}}\right) + \end{split}$$

$$\begin{split} +4\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) &+ \Lambda_{\alpha0}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha0}}{\Psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{\Pi\Pi}(\mathbf{211})\right) &\cong 2\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + 2\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + 2\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \\ \Lambda_{\alpha}\left(\mathbf{R}_{\PiV}(\mathbf{220})\right) &\cong \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + 4\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\PiV}}{\Psi_{0}}\right) + \\ &+ 2\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + 2\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alphaV}}{\Psi_{0}}\right) + \Lambda_{\alpha0}^{0}\left(\frac{\Psi_{\alpha\Pi\Pi}}{\Psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{V}(\mathbf{310})\right) &\cong \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \\ &+ \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\PiV}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Psi}}{\Psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{V\Pi}(\mathbf{321})\right) &\cong \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\PiV}}{\Psi_{0}}\right),\\ \Lambda_{\alpha}\left(\mathbf{R}_{V\Pi\Pi}(\mathbf{400})\right) &\cong 4\Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alphaVI}}{\Psi_{0}}\right) + \Lambda_{\alpha\Pi}^{0}\left(\frac{\Psi_{\alpha\Pi}}{\Psi_{0}}\right). \end{split}$$

Here, (lmn) for $\Lambda_{\alpha}(\mathbf{R}_{n}(lmn))$ are the co-ordinates of sites in a cubic lattice with translation vectors [100], [010], and [001] along the Ox, Oy, and Ozaxis directions, respectively (we mean the co-ordinates (lmn) in the units of $a_{0}/2$, where a_{0} is an f.c.c.-lattice parameter). The $-\Lambda_{\alpha 0}^{0}$ is a probability (per unit of time) for α -atom to remain in the fixed site; $\Psi_{\alpha 0}$ is a value of the 'potential' function at the 'zero' site. The value of $\Lambda_{\alpha}(\mathbf{R}_{n}(lmn))$ can be calculated from the inverse Fourier transform of the $\lambda_{\alpha}(\mathbf{k})$ values, which can be estimated, based on the kinetic model using the available experimental data for Ni–Al. The Fourier original of the atomic-jump probability to the site **R** of the f.c.c. lattice is as follows:

$$\Lambda_{\alpha}(\mathbf{R}) = K(lmn) \sum_{k_1k_2k_3} \lambda_{\alpha}(k_1k_2k_3) \cos(2\pi k_1 l) \cos(2\pi k_2 m) \cos(2\pi k_3 n),$$

where K is a 'geometric' coefficient dependent on $\mathbf{R}(lmn)$. Macroscopic diffusion characteristics, *i.e.*, diffusion and self-diffusion coefficients of 'slow' α -ions can be calculated from the probabilities of atomic jumps. Using the long-wavelength limit transition from a discrete migration process

to a continuous transfer along with the assumption of equally probable atomic jumps to sites within the same co-ordination shell (relative to the 'zero' site), we can write for diffusion mobilities in perfect (D_a^*) and imperfect (D_a) cubic solutions [53]:

$$D_{\alpha}^{*} \approx -\frac{1}{6} \sum_{n=1}^{\infty} \Lambda_{\alpha}^{0}(R_{n}) R_{n}^{2} Z_{n}, D_{\alpha} \approx -\frac{1}{6} \sum_{n=1}^{\infty} \Lambda_{\alpha}(R_{n}) R_{n}^{2} Z_{n}$$

 $(Z_n \text{ is a co-ordination number of the n-the co-ordination shell of the } R_n$ radius). The latter expressions establish a relationship between the $\lambda_{Ni}(\mathbf{k})$ and $\lambda_{Ni}^0(\mathbf{k})$ values and the diffusion and self-diffusion coefficients. Indeed, the values of $\lambda_{Ni}(\mathbf{k})$ for imperfect solid solution relate to the probabilities of intersite jumps $-\Lambda_{Ni}(\mathbf{r})$:

$$\lambda_{\mathrm{Ni}}(\mathbf{k}) = \sum_{\mathrm{n=I}}^{\infty} \sum_{\mathrm{r_n}} -\Lambda_{\mathrm{Ni}}(\mathbf{r_n}) \left(1 - e^{-i\mathbf{k}\cdot\mathbf{r_n}}\right),$$

where $|\mathbf{r}_n| = r_n$ (> 0) is the radius of the n-th co-ordination shell. To obtain the latter expression, the Ni-atoms'-number constancy condition $\lambda_{\text{Ni}}(\mathbf{k} = \mathbf{0}) \equiv \mathbf{0}$ [4] is used. Expansion of $e^{-i\mathbf{k}\cdot\mathbf{r}_n}$ into a series and restrictions in the case of small \mathbf{k} by the first three terms give:

$$\lambda_{\mathrm{Ni}}(\mathbf{k}) \cong -rac{k^2}{6}\sum_{\mathrm{n=I}}^\infty \Lambda_{\mathrm{Ni}}(\mathbf{r}_{\mathrm{n}})r_{\mathrm{n}}^2 Z_{\mathrm{n}} \ .$$

Comparing the latter equation with above-mentioned continuum approximation, we have an expression for diffusivity D_{Ni} :

$$D_{\mathrm{Ni}} \cong -rac{1}{6} \sum_{\mathrm{n}} \Lambda_{\mathrm{Ni}}(r_{\mathrm{n}}) r_{\mathrm{n}}^2 Z_{\mathrm{n}} \; .$$

For a perfect solid solution (in the commonly used approximation of Ni-atoms' jumps on the nearest distance \mathbf{r}_{I} only), the formulas for $\lambda_{Ni}^{0}(\mathbf{k})$ and self-diffusion coefficient D_{Ni}^{*} are, respectively,

$$\lambda^0_{
m Ni}({f k}) = - \Lambda^0_{
m Ni}(r_{
m I}) \sum_{{f r}_{
m I}} \left(1 - e^{-i{f k}\cdot{f r}_{
m I}}
ight), \;\; D^*_{
m Ni} = - rac{1}{6} \, L^0_{
m Ni}(r_{
m I}) r_{
m I}^2 Z_{
m I} \,.$$

3. Kinetic Parameters of Atomic Migration and Scattering Relaxation of Different-Types' Waves

The Ni–Al binary alloy, at least, in a narrow concentration range close to the Ni₃Al composition, can be ordered as the $L1_2$ -type [54] based on the f.c.c. lattice up to the melting temperature ($\cong 1636-1658$ K) [55]. The study of the kinetics of the ordering of such a (non-)stoichiometric crystalline compound is of interest for solving the problem of the stability of its structure under conditions of high-temperature heating, since the $L1_2$ -Ni₃Al-type phases are the base of modern heat-resistant materials, and the coatings based on them have a high catalytic activity.

Both direct and indirect methods can be used to study the kinetics of SRO relaxation in substitutional alloys [4, 53]. Direct (diffraction) meth-

ods include the use of data on the time dependence of diffuse scattering of radiations. An example of an indirect method is the use of data on the time evolution of physical properties due to the SRO; the measurement of residual electrical resistivity is the most often used in this aspect.

Let us introduce the two-particle correlation function $P_{\alpha\beta}(\mathbf{r},t)$ as the probability that α - and β -atoms (α , β = Ni, Al) are located simultaneously (in the instant of time t) on the distant **r** from each other (with **r** acting as a difference of appropriate radius-vectors of the Bravais lattice). Then, for a binary Ni–Al substitutional alloy, one can show [5] that the time dependence of its Fourier components behaves in a relaxed manner.

In all realistic cases of binary substitutional solutions, the inequality

$$rac{\lambda_1(\mathbf{k})}{\lambda_2(\mathbf{k})} \propto rac{e^{-E_{\mathrm{a1}}/(k_BT)}}{e^{-E_{\mathrm{a2}}/(k_BT)}} \ll 1$$

turns out to be valid as a result of any noticeable difference in the thermal activation energies $E_{\rm a1}$ and $E_{\rm a2}$ of relaxation processes according to the first and second 'scenarios', respectively; this inequality is fulfilled, if the diffusion coefficients of both components differ significantly. Taking into account this circumstance and substituting, we can get as follow:

$$\frac{\Delta I(\mathbf{k},t)}{\Delta I(\mathbf{k},0)} \cong e^{-2\lambda_1(\mathbf{k})t}$$

that corresponds to the so-called 1st-order kinetic model, when $\lambda_1(k)\ll\ll\lambda_2(k)$, or

$$\frac{\Delta I(\mathbf{k},t)}{\Delta I(\mathbf{k},0)} \approx A_1 e^{-2\lambda_1(\mathbf{k})t} + A_2 e^{-\lambda_2(\mathbf{k})t}$$

for a more realistic 2^{nd} -order kinetics model, when non-equality $\lambda_1(\mathbf{k}) < \lambda_2(\mathbf{k})$ is more 'soft', with A_1 and A_2 being the 'weights' of the first and second 'scenarios', respectively. Then, for the intensity-relaxation times, the following approximate expressions are valid: $\tau \simeq 1/[2\lambda_1(\mathbf{k})]$ within the 1st-order kinetics model and $\tau_1 \approx 1/[2\lambda_1(\mathbf{k})]$, $\tau_2 \approx 1/\lambda_2(\mathbf{k})$ for the 2nd-order kinetics model. Thus, in the first (second) kinetics model, the time evolution of the intensity of the diffuse scattering of radiations (and of SRO) is characterized by one (two) relaxation time(s).

To study the SRO kinetics relaxation by the resistometric method (*i.e.*, based on the time dependence of the specific residual electrical resistance during isothermal annealing of a solid solution), we assume that the rates of change of the SRO degree and, accordingly, the electrical resistivity are proportional to the appropriate 'thermodynamic forces' as functions F of the deviation from equilibrium. Then, the 'general' equation of the kinetics of the process can be written as, for instance,

$$\frac{\partial \rho(t, T_a)}{\partial t} \approx -F\left(\{\tau_i^{-1}\}; \, \rho(t, T_a) - \rho_{\infty}(T_a)\right),$$

where $\rho(t,T_a)$ and $\rho_{\infty}(T_a)$ are instant and equilibrium $(t \to \infty)$ values of the specific residual electrical resistance at the annealing temperature T_a , $1/\tau_i$ is a reciprocal time of relaxation of the residual electrical resistivity by the *i*-th relaxation 'scenario'.

In stationary external conditions, that is, with a constant concentration of defects (vacancies), several models of the kinetics of specific residual electrical resistance can be used.

The simplest is the 1st-order kinetic model:

$$F\left(au^{-1};
ho(t,T_a)-
ho_{\infty}(T_a)
ight)\cong au^{-1}\left(
ho(t,T_a)-
ho_{\infty}(T_a)
ight),$$

where the SRO relaxation kinetics is characterized by the exponential behaviour of the normalized change in the specific residual electrical resistance [5, 53]: $A_{2}(t,T)$

$$rac{\Delta
ho(t,T_a)}{\Delta
ho_0(T_a)}\cong e^{-t/ au(T_a)}\,,$$

with the single relaxation time $\tau(T_a)$, which is determined, particularly, by the concentration c_v and the frequency of jumps (mobility) v_v of vacancies with efficiency factor χ ($\tau^{-1} \approx \chi c_v v_v$), where $\Delta \rho(t, T_a) = \rho(t, T_a) - \rho_{\infty}(T_a)$, $\Delta \rho_0(T_a) = \rho_0(T_a) - \rho_{\infty}(T_a)$, and $\rho_0(T_a)$ being an initial (t = 0) specific residual electrical resistance at the temperature T_a .

In the 2^{nd} -order kinetics model (with the 'weight' of the first relaxation 'scenario' A),

$$rac{\Delta
ho(t,T_a)}{\Delta
ho_0(T_a)} pprox A e^{-t/ au_1(T_a)} + (1-A) e^{-t/ au_2(T_a)} \,,$$

the SRO relaxation at the annealing temperature T_a occurs by means of the two relaxation 'scenarios' simultaneously with the relaxation times $\tau_1(T_a)$ and $\tau_2(T_a)$.

Thus, the experimental measurement of the specific residual electrical resistance makes it possible to estimate its relaxation times, and, on the contrary, from the relaxation times known from independent (e.g., diffraction) experiments, it is possible to determine the normalized change of the specific residual electrical resistance $\Delta\rho(t, T_a)/\Delta\rho_0(T_a)$ within the framework of one of the two models of its relaxation kinetics.

Note that both models within the diffraction and resistometric methods do not fully describe the kinetics of SRO relaxation. For a more accurate description of it, one should use the 3rd-order kinetics model, which assumes the presence in the expressions for $\Delta I_{\text{diff}}(\mathbf{k},t)/\Delta I_{\text{diff}}(\mathbf{k},0)$ or $\Delta \rho(t,T_a)/\Delta \rho_0(T_a)$ exactly three exponential terms, and therefore, three relaxation times.

Using the measurement of the specific electrical resistance ρ [56, 57] of cast polycrystalline samples in the temperature range from 1273 K to the melting temperature (*i.e.*, 1643 K for the Ni₃Al composition) with quench-



Fig. 2. Annealing-temperature (T_a) dependences of specific residual electrical resistance ρ_{∞} in the thermodynamic equilibrium (left) and parameter of the residual resistivity relaxation τ (and T) due to the short-range (or respectively, long-range) ordering (right) within the 1st-order kinetics model for f.c.c.-Ni-24.7 at.% Al after quenching from $T_q \geq 1723$ K (1 — for τ , 2 — for T) [5]



Fig. 3. Time dependences (left) of the normalized change of intensity of diffuse scattering of radiations (at $\mathbf{k} = \mathbf{k}^*$) in Ni–24.7 at.% Al within the 1st-order model for annealing temperatures T_a : 1 - 1273 K, 2 - 1323 K, 3 - 1373 K, 4 - 1423 K, 5 - 1473 K, 6 - 1523 K, 7 - 1568 K, 8 - 1603 K, 9 - 1613 K, 10 - 1624 K (after quenching from $T_q \ge 1723$ K); (right) tangent of angle (α) of a slope of the curve in the left figure to the abscissa axis [5]

ing from temperatures $T_q \ge 1723$ K, the fitting parameters and relaxation times of the residual electrical resistivity were estimated (Fig. 2).

In the assumption of the coincidence of the largest characteristic relaxation times for diffuse scattering of radiations and residual electrical resistivity, the largest characteristic relaxation times for diffuse scattering are estimated. This allowed plotting graphs of the time dependence of the normalized change in the intensity of diffuse scattering of radiations corresponding to that star of wave vector \mathbf{k}^* , which dominates the patterning of the SRO structure at different annealing temperatures for f.c.c.-Ni-24.7 at.% Al, within the framework of the 1st- and 2nd-order kinetics models (Fig. 3). Fig. 4. Smoothing graph of the dependence of the relaxation time τ of residual resistivity in Ni–24.7 at.% Al on the inverse annealing temperature $1/T_a$ after quenching from $T_q \ge 1723$ K (points are estimated from experimental data) [5]

Neglecting jumps of substitutional atoms outside the first co-ordination sphere, it is possible to estimate the ordering activation energy E_{ao}



(which characterizes the elementary act of rearrangement of atomic configurations into an energetically favourable ordered configuration) for the Ni₃Al alloy, considering that it is determined mainly by the value of the migration-activation energy for atoms, E_{a1} : $\tau^{-1} = \tau_0^{-1} \exp\{-E_{a1}/(k_B T_a)\}$; τ is the relaxation time at annealing temperature T_a , τ_0 is a pre-exponential coefficient. Using the mid-square method, we obtain $E_{a0} \cong E_{a1} \cong 0.55$ eV, $\tau_0 \cong 3.544$ s (Fig. 4).

4. Influence of Atomic-Order Relaxation on the Diffuse-Scattering Intensity, Electrical Resistivity, and Microhardness

With the processing of the available experimental data (see Fig. 5 for f.c.c.-Ni-9 at.% Al, as well as for f.c.c.-Ni-6.3 at.% Al in Refs. [60, 61]) within the framework of 1st-, 2nd-, and 3rd-order kinetics models, a number of relaxation parameters were estimated: relaxation times τ_i (i = 1, 2, 3) of the diffuse-scattering intensity of x-rays (Tables 1–3) [60, 61] and the corresponding Fourier components of atomic-jump probabilities (per unit of time) (Table 4), as well as specific residual electrical resistance (Tables 5 and 6) and microhardness (μ ; Tables 7 and 8).

<i>T</i> _{<i>a</i>} , K	$I_{ m SR0}(t{ ightarrow}\infty),$ L.un.	$I_{\text{SRO}}(t=0) - I_{\text{SRO}}(t \rightarrow \infty),$ L.un.	τ, h	T, h	\wp^2	δ^2
573 673 973	$\begin{array}{c} 1.12 \pm 0.06 \\ 2.0 \pm 0.117 \\ 1.97 \pm 0.012 \end{array}$	$\begin{array}{c} -0.31\pm 0.10\\ -0.60\pm 0.18\\ -0.36\pm 0.03\end{array}$	9.01 ± 6.85 4.58 ± 3.54 2.25 ± 0.43	$\begin{array}{c} 18.02 \pm 13.7 \\ 9.16 \pm 7.08 \\ 4.50 \pm 0.86 \end{array}$	$0.71 \\ 0.68 \\ 0.97$	$0.007 \\ 0.034 \\ 0.001$

Table 1. Parameters of scattering within the 1st-order relaxation kinetics model of diffuse-scattering intensity $I_{SRO}(\mathbf{k}_x,t)$ for f.c.c.-Ni-6.3 at.% Al [5]

Table 2. The same as in the p	revious table, but within	the 2 nd -order model [5]
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<i>T</i> _{<i>a</i>} , K	$I_{\text{SRO}}(t \rightarrow \infty)$, L.un.	$I_{\text{SR0}}(t=0) - I_{\text{SR0}}(t \rightarrow \infty)$, L.un.	τ, h	T, h	\wp^2	δ^2
573 673 973	$1.12 \\ 2.00 \\ 1.97$	-0.31 -0.60 -0.36	9.005 4.583 0.085	9.004 4.582 4.083	$0.71 \\ 0.68 \\ 0.99$	$0.014 \\ 0.057 \\ 0.001$



Fig. 5. Kinetics dependences of intensity of diffuse scattering of x-rays (for different positions of the points—ends of wave vector **k**) in Ni–9 at.% Al alloy during the annealing at 373 K after quenching from 1073 K. For comparison in the long-wave range (where $\mathbf{k} \cong \Gamma$), which probably corresponds to the coalescence (of clusters, embryos, grains from large distances) at more late stages of annealing, dashed line depicts asymptotic kinetic cur ve for the coalescence (according to Lifshitz–Slyozov–Wagner theory): $I_{spo}(\mathbf{k},t) \downarrow t^{1/3}$ [68]



Fig. 6. The annealing-temperature (T_a) dependence of the intensity of diffuse scattering $I_{\rm SR0}(t \rightarrow \infty)$ in the thermodynamic equilibrium calculated within the 1st-order kinetics model for Ni-6.3 at.% Al alloy [5]

So, for the 1st-order kinetics model, ρ_{∞} , $P_0 - \rho_{\infty}$, τ , *etc.* are desired parameters (Table 5, where $T \cong 2\tau$ is a rough estimate of long-range atomic-order relaxation by the exchange mechanism). In the case of the 2nd-order

model, the desired parameters are ρ_{∞} , $P_0 - \rho_{\infty}$, A, τ_1 , τ_2 , *etc.* (Table 6). Since the number of independent fitting parameters increases as 3n - 1, to ensure the reliability of the analysis, the number of exponential terms (*n*) required for fitting the data, as a rule, should not exceed 2 or 3.

The criteria for the correspondence of such graphs (Figs. 6–14) to the experimental points can be determined by the small value of the root-mean-square deviation δ^2 and the correlation coefficient \wp (Tables 1–8).

k	$I_{ m SRO}({f k},\infty)$	<i>A</i> ₁ (k)	$A_2(\mathbf{k})$	<i>A</i> ₃ (k)	$\tau_1(\mathbf{k}), \mathbf{h}$	$\tau_2(\mathbf{k})$, h	$\tau_3(\mathbf{k}), h$
$egin{array}{c} X(0\ 0\ 1) \ W(0\ 1/2\ 1) \ \Delta_{3/4}(0\ 0\ 3/4) \ \Delta_{1/5}(0\ 0\ 1/5) \end{array}$	$2.55 \\ 1.70 \\ 2.55 \\ 161.85$	$3.50 \\ -122.9 \\ -3.31 \\ -55.00$	$2.59 \\ 201.4 \\ 0.50 \\ -206.8$	$-6.19 \\ -78.67 \\ 2.74 \\ 151.5$	$\begin{array}{c} 0.101 \\ 0.389 \\ 0.328 \\ 0.286 \end{array}$	$0.680 \\ 0.393 \\ 6.194 \\ 1.720$	$\begin{array}{c} 0.176 \\ 0.391 \\ 0.623 \\ 0.491 \end{array}$

Table 3. The same as in the previous table, but for f.c.c.-Ni-9 at.% Al within the 3rd-order model ($\tau_3 = 2\tau_1\tau_2/2(\tau_1 + \tau_2)$, $T_q = 1073$ K, $T_a = 373$ K) [60]

Table 4. Fourier components (with an opposite sign) of probabilities of atomic jumps (per unit of time) $\lambda_1(\mathbf{k})$, $\lambda_2(\mathbf{k})$, $\lambda_3(\mathbf{k}) = \lambda_1(\mathbf{k}) + \lambda_2(\mathbf{k})$ for f.c.c.-Ni-9 at.% Al ($T_q = 1073$ K, $T_a = 373$ K) within the 3rd-order model [60]

k	$\lambda_1(\mathbf{k}) imes 10^5, \ \mathbf{s}^{-1}$	$\lambda_2(\mathbf{k}) imes 10^5, \ \mathbf{s}^{-1}$	$\lambda_3(\mathbf{k}) \!\!\times\! 10^5$, s ⁻¹
$egin{array}{l} X(0\ 0\ 1) \ W(0\ 1/2\ 1) \ \Delta_{3/4}(0\ 0\ 3/4) \ \Delta_{1/5}(0\ 0\ 1/5) \end{array}$	$137.51 \\ 35.70 \\ 42.32 \\ 48.51$	$20.44 \\ 35.37 \\ 2.24 \\ 8.08$	$157.95 \\71.07 \\44.56 \\56.59$

Table 5. Fitting parameters of relaxation calculated within the 1st-order relaxation kinetics model of residual electrical resistivity for f.c.c.-Ni-6.3 at.% Al [5]

<i>T</i> _{<i>a</i>} , K	ρ_{∞}/ρ_0	$(\rho_0-\rho_\infty)/\rho_0$	τ, h	T, h	\wp^2	δ^2
573	$\boldsymbol{1.025 \pm 0.001}$	-0.026 ± 0.002	$\boldsymbol{1.07 \pm 0.19}$	2.13	0.97	$3.61 imes 10^{-6}$

Table 6. The same as in the previous table, but for the 2^{nd} -order model [5, 61]

<i>T</i> _{<i>a</i>} , K	ρ_{∞}/ρ_0	$(\rho_0-\rho_\infty)/\rho_0$	τ ₁ , h	τ ₂ , h	€0 ²	δ^2
573 673	$\begin{array}{c} 1.03 \pm 0.001 \\ 1.01 \pm 0.0001 \end{array}$	$\begin{array}{c} -0.141 \\ -0.006 \end{array}$	$\begin{array}{c} 1.067\\ 0.904 \end{array}$	$\begin{array}{c} 1.064 \\ 0.903 \end{array}$	$\begin{array}{c} 0.97\\ 0.95 \end{array}$	$5.1{ imes}10^{-6}\ 3.2{ imes}10^{-6}$

Table 7. Relaxation parameters calculated within the 1st-order kinetics model for relaxation of microhardness of f.c.c.-Ni-6.3 at.% Al [5, 61]

<i>T</i> _{<i>a</i>} , K	μ_{∞} , kg/mm ²	$\mu_0-\mu_\infty$, kg/mm ²	τ, h	T, h	60 ²	δ^2
573	239.15 ± 1.36	-32.17 ± 3.73	$\boldsymbol{0.52 \pm 0.13}$	$\boldsymbol{1.04\pm0.26}$	0.90	13.77

Table 8. The same as in the previous table but within the 2^{nd} -order relaxation kinetics model [5, 61]

<i>T</i> _{<i>a</i>} , K	μ_{∞} , kg/mm ²	$\mu_0 - \mu_\infty$, kg/mm ²	τ ₁ , h	τ ₂ , h	\wp^2	δ^2
573 673	$239.15 \\ 210.58$	$-32.17 \\ -11.37$	$\begin{array}{c} 0.521 \\ 0.960 \end{array}$	$\begin{array}{c} 0.521 \\ 0.966 \end{array}$	0.90 0.94	$\begin{array}{c} 17.705\\ 4.049\end{array}$



Fig. 7. The annealing-temperature (T_a) dependence of estimated relaxation times of short-range $(1 - \tau)$ and long-range (2 - T) orders in the 1st-order kinetics model for Ni-6.3 at.% Al [5]

Fig. 8. The relaxation time τ of SRO vs. the inverse annealing temperature T_a^{-1} estimated within the 1st-order kinetics model for Ni-6.3 at.% Al [5]



Fig. 9. The diffuse-scattering intensity $I_{\rm SRO}(t \to \infty)$ in the thermodynamic equilibrium vs. the annealing temperature T_a within the 2nd-order kinetics model for Ni-6.3 at.% Al [5]

Fig. 10. Relaxation parameters τ_1 (1) and τ_2 (2) estimated within the 2nd-order model vs. the annealing temperature T_a for Ni–6.3 at.% Al [5]

Results in Table 1 and the dependence $\tau^{(p)} \cong \tau_0 \exp\{E_{a1}/(k_B T_a^{(p)})\}$ (p = 1, 2, 3) allow estimation of the activation energy of the jump-like atomic movement in the low-concentration f.c.c.-Ni-6.3 at.% Al alloy (here, $\tau^{(p)}$ is a relaxation time presenting *p*-th annealing temperature $T_a^{(p)}$; τ_0 is a pre-exponential coefficient; $E_{a1} \cong E_m$ is an activation energy of elementary jump of an atom into the vacancy).

For the 1st-order kinetics model, $E_{a1} \cong 0.19 \text{ eV/atom}$, $\tau_0 \cong 689.9 \text{ s}$. For comparison, the rough estimation [62, 63] of the activation energy in the intermetallic Ni₃Al is $E_{ao} \cong 0.55 \text{ eV/atom}$ (for the exchange mechanism of atomic diffusion during the atomic long-range order relaxation at 1273–1626 K).

The influence of SRO on the mechanical properties of the alloy is



Fig. 11. The diffuse-scattering intensity in the thermodynamic equilibrium within the 3^{rd} -order model *vs.* the position of the end of wave vector **k** for Ni-9 at.% Al [5]

Fig. 12. Predicted dependences of pre-exponential coefficients $A_1(\mathbf{k})$, $A_2(\mathbf{k})$, and $A_3(\mathbf{k})$ estimated within the 3rd-order atomic-ordering kinetics model on the position of the end of wave vector \mathbf{k} for f.c.c.-Ni-9 at.% Al ($T_a = 1073$ K and $T_a = 373$ K) [5]



Fig. 13. The dependences of Fourier components of probabilities of atomic jumps on the position of wave vector **k** within the 3rd-order kinetics model for f.c.c.-Ni-9 at.% Al ($T_q = 1073$ K and $T_a = 373$ K) [5]

Fig. 14. Predicted dependences of relaxation time parameters τ_1 , τ_2 , and τ_3 ($\tau_3 = 2\tau_1\tau_2/(\tau_1 + \tau_2)$) on the position of wave vector **k** within the 3rd-order kinetics model for f.c.c.-Ni-9 at.% Al ($T_q = 1073$ K and $T_a = 373$ K) [5]

caused by the two main factors. First, the movement of dislocations during deformation destroys SRO with additional energy absorption, which also determines additional strengthening. Second, changes in the total energy of the alloy and its electronic structure due to the appearance of SRO are regulated by the elastic or plastic deformations in an alloy with SRO in a different way than in the same alloy without SRO. The microhardness of the Ni–6.3 at.% Al alloy changes nonmonotonically during annealing at 573 and 673 K, but it increases because of the occurrence of local order [58].

Due to the complexity of SRO transformations in Ni–Al, the modelling of its local atomic configurations is also of interest. Computer modelling of the SRO structure in the Ni–9 at.% Al solid solution was per-



Fig. 15. Monte Carlo method modelling of short-range ordering in Ni-9 at.% Al for random distribution of components (left) and after quenching from 1073 K with further annealing at 373 K for 15 min (right) [60, 61]

formed by the Monte Carlo method using the experimentally obtained values of the Warren–Cowley SRO parameters α_{klm} . The simulation was performed for a three-dimensional array with 2.16×10^5 sites of the f.c.c. lattice with cyclic boundary conditions. For alloy with 9 at.% of Al, 19440 sites were corresponded to alloying Al atoms. Initially, a random distribution of atoms was generated (Fig. 15, left). It can be seen that such a distribution lacks any features of local spatial interatomic correlations. Then, randomly chosen Ni and Al atoms exchanged their locations, and further, the parameter $\Delta = \sum_{klm} (\alpha_{klm}^{calc} - \alpha_{klm}^{exp})^2 / \sum_{klm} (\alpha_{klm}^{calc})^2$ was calculated after each atomic rearrangement, where α_{klm}^{exp} and α_{klm}^{calc} are experimental and calculated Warren–Cowley SRO parameters, respectively. If the value of Δ decreased, then, the atoms of both types remained in new places, and if it did not decrease, then, they returned to their original positions, but only $\Delta \leq 10^{-6}$ were taken into account.

Figure 15 (right) exhibits the atomic distribution for the SRO state in Ni–9 at.% Al quenched from 1073 K and further annealed at 373 K for 15 min. As seen, after the isothermal annealing for 15 min, there are some clusters ordered as the $L1_2$ -type (Ni₃Al), as well as regions with short-range decomposition. The SRO modelling performed for Ni–9 at.% Al confirms the presence in the alloy of several concentration waves [4] with different wave vectors \mathbf{k}_s , which dominate the representation of the SRO structure.

The study of the kinetics of initiation of an equilibrium SRO within the f.c.c.-Ni-Al alloy shows that this process possesses a relaxation nature and is carried out through the diffusion of Ni ions in a 'coat' of Al ions. As shown, the rate of this process is different for different points of the reciprocal space. The obtained data on the SRO-relaxation rate for various points of the reciprocal space are evidence in favour of not only the traditional vacancy mechanism of diffusion (with atoms' jumpings into the nearest vacancies). The same data can be used to determine the probability of jumps of Ni ions in elementary acts of diffusion. Such acts are performed mainly as jumps not only at the nearest distance. However, the probability of Ni-ions' jumpings to the **R** site from its nearest sites is greater for those \mathbf{R} sites, in which the presence of Ni ions is energetically more advantageous. Thus, the probability of intersite ionic jumps depends on the distribution of the 'potential' field caused by the SRO and, therefore, on the alloy imperfection.

Thus, we studied the time dependence of the diffuse scattering of both x-rays and conductivity electrons (electrical resistivity), which is attributed to establishing an equilibrium SRO in the relaxation process of isothermal annealing. As found, during long-term annealing of a single-phase alloy, the intermediate concentration inhomogeneities (which differ from the $L1_2$ -type SRO state and are formed already at the initial annealing stages) appear. Their appearance is accompanied by a drop in the diffuse-scattering intensity in the superstructure points of the lattice reciprocal space.

5. Conclusions

By parameterizing the literature data on the measurement of residual electrical resistivity during isothermal annealing of substitutional f.c.c.-Ni-Al alloys within the framework of the proposed models of atomic-order relaxation kinetics, the most characteristic relaxation times of residual electrical resistivity after quenching and its equilibrium values for these alloys at different annealing temperatures were estimated.

The maximum characteristic relaxation time of the atomic order of such alloys was determined and, based on the hypothesis of the coincidence of the largest characteristic relaxation times (for the same reasons) of the intensity of diffuse scattering of radiations and the residual electrical resistivity, curves of the time dependence of the normalized change in the intensity of diffuse scattering of rays were predicted, which correspond to the wave-vector star that generates the type of the SRO structure, at different annealing temperatures.

As found, the temperature dependence of the equilibrium residual electrical resistivity of concentrated f.c.c.-Ni-Al alloys has a pronounced nonmonotonic character, which is due not only to the scattering of electrons by nonlocalized excitations (*e.g.*, magnons, *etc.*), but also mainly to their scattering by substitutional point defects, which are redistributed, observing the SRO, but differently depending on the annealing temperature: from atomic configurations in the close environment, which on average resemble substitution by the superstructural $L1_2$ type, to configurations of the environment corresponding to the superstructural $L1_0$ type, or clusters of identical atoms. Such an explanation requires a significant modification of the existing models for the electrical conductivity of the indicated alloys (in particular, taking into account differences in the scattering of conductivity electrons with different spin projections on certain excitations or distortions, the structure of which is sensitive to temperature changes) [64-67]).

The nonmonotonic temperature dependence of the estimated relaxation time of the residual electrical resistivity for the concentrated f.c.c. Ni-Al alloy has a pronounced non-Arrhenius character and is due to a diffusion rearrangement of the SRO not only by jumps of Al and Ni atoms into the sites of the first co-ordination sphere around them, but also by jumps of these substitutional atoms beyond its boundaries. Such an explanation also requires a significant modification of the already proposed models of the transport characteristics of alloys.

The slope of the line of the predicted time dependence of the logarithm of the difference between the instant and equilibrium intensities of diffuse scattering of rays (in the vicinity of the wave vector that generates the type of SRO structure) relative to the time axis changes nonmonotonically with increasing annealing temperature.

Within the framework of the applied 1st- and 2nd-order kinetic models, the largest characteristic relaxation times of the residual electrical resistivity and microhardness after quenching, as well as their equilibrium values for low-concentration f.c.c.-Ni-Al alloys at different annealing temperatures, were estimated. The maximum characteristic relaxation time of the atomic order of such alloys was predicted and the time dependence curves of the normalized change in the intensity of diffuse scattering of rays, corresponding to the wave-vector star that dominates in the reflection of the atomic-order structure, were predicted at different annealing temperatures for these alloys.

The SRO relaxation to the equilibrium state for f.c.c.-Ni-Al solid solution is accompanied by the transformation of its initial type into shortrange ordering as a whole, and the relative number of clusters in the formed structure increases with time. This is consistent with the results of computer simulations of local atomic ordering by the Monte Carlo method and the inhomogeneous SRO model.

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ПАРАМЕТЕРИЗАЦІЯ ДИФУЗІЙНИХ ХАРАКТЕРИСТИК КІНЕТИКИ РЕЛАКСАЦІЇ АТОМНОГО ПОРЯДКУ У СПЛАВАХ Ni-Al

Для дослідження дифузійних характеристик сплавів заміщення ГЦК-Ni–Al розглянуто, проаналізовано та застосовано кінетичні моделі, в яких релаксація параметрів кореляції у взаємному розташуванні атомів зумовлює часову залежність як інтенсивности дифузного розсіяння випромінення I, так і залишкового електроопору р. За допомогою параметеризації наявних літературних даних стосовно вимірювання залишкового електроопору впродовж ізотермічного відпалу сплавів оцінено найбільш характерні часи релаксації р після загартування сплавів, а також рівноважні значення ρ_{x} . Визначено максимальний характерний час релаксації атомного порядку таких сплавів, а за гіпотезою про збіг найбільших характерних часів релаксації для I та р передбачено криві часової залежности нормованої зміни інтенсивности ΔI . Релаксаційний процес супроводжується збільшенням як кількости кластерів з наявністю близького порядку в їхній структурі, так і ступеня їхньої впорядкованости, що узгоджується з результатами комп'ютерного моделювання локального атомного порядку за методом Монте-Карло та із моделлю неоднорідного близького порядку.

Ключові слова: твердий розчин Ni-Al, атомні стрибки, дифузія, близький порядок, релаксація, дифузне розсіяння, залишковий електроопір.